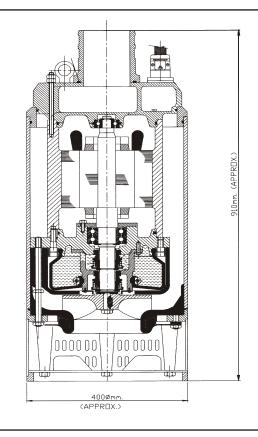
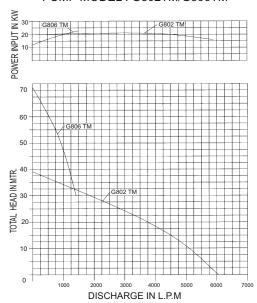
G-800 SERIES 25 HP



25 HP PERFORMANCE CURVE

PUMP MODEL: G802TM/G806TM



G-800 SERIES

MATERIAL OF CONSTRUCTION AND ENGINEERING DATA

MOTOR (DOL-START/STAR-DELTA OPTIONAL)

2-Pole Induction Continuous rated motor with squirrel cage rotor.

Stator insulation class 'F' (155°C) Speed: 2,850 RPM (approx.) Power Rating: 18.65 KW Current: 36 AMPS at 415 Volts

Max. Temperature of the pump liquid: 40°C

Max. Start/Stop per hour: 15

Bi-metallic thermal switches are embedded in the stator windings which trip at high

motor temperature.

POWER SUPPLY

415 V ± 6%, 3 Phase, 50Hz ± 3% A.C. Supply.

All models are also available for any combination of voltage and frequency on special request.

BALL BEARINGS

The rotor shaft is carried in a single row, deep groove ball bearing (upper) and angular contact bearing (lower). The bearings are filled with high temperature grease containing special anti - corrosive additive ensuring no maintenance required for life.

POWER CABLE

Water proof / Oil proof, PVC insulated double sheathed, copper conductor flexible cable, 20 Mtrs. Long & of sizes as under:

For DOL - start : Single run (4 core 6 sq. mm and 2 core 1sq. mm) For Star Delta: 7 core 4 sq. mm and 2 core 1sq. mm (Optional)

The cable fitted wirth 1 mtr. long SS strain relief grip.

Twin mechanical seals in Tandem. Seal faces of Tungsten carbide v/s Tungsten carbide ensuring long life between service intervals & are wholly enclosed in pressure compensated oil chamber.

CORROSION RESISTANT

Epoxy coated mild steel outer casing - (also available in S.S.304-Optional) Aluminium Alloy Extruded Stator Casing - (also available in S.S.304-Optional)

S.S.431 rotor shaft

S.S. 410 Impeller (also available in S.S. 304-Optional)

Nitrile rubber moulded Diffusor & Wear Plate

HARDWARE: S.S. 304

40 mm x 10 mm rectangular holes for G802TM - in S.S. 304 12 mm round holes for Model G806TM - in S.S. 304

SUBMERGENCE

Submergence below liquid surface min 90 mm, max. 15 mtrs.

WEIGHT G-802TM G-806TM Without cable : 160 kg. 170 kg.

Pump is painted with Epoxy coating for longer life.

Also available in Star - Delta start options.

(OPTIONAL ITEMS LISTED ARE AVAILABLE AT EXTRA COST)

Due to product development, specifications may be subject to change without notice.



G-800 SERIES

The pumps are portable & are intended to be used for pumping of water from:

- Construction sites Open sumps
- Trenches
- Mines
- Power station
- Water supply Flooded Cellar
- Tunnels
- Shipyards & ships
- · Public utility works
- Fire fighting
- Aquaculture

Model G-802TM Outlet: 6" HOSE (FLANGE OPTIONAL) (HIGH VOLUME - LOW HEAD)

Model G-806TM Outlet: 4" HOSE (FLANGE OPTIONAL) (LOW VOLUME - HIGH HEAD)

Also Available: 1.5 hp TO 50 hp

G-800 DESIGN ADVANTAGES

- Built-in automatic ON/OFF thermal switches to protect the motor during over load.
- 431 St. Steel shaft and 410 St. Steel Impeller. All hardware are in 304 St. Steel for maximum corrosion resistance
- Choice of impeller materials:
 - For abrassive applications, SS 410 hardened upto 52-55 HRC-Standard.
 - For Sea water and Corrosive applications, SS 304 (Optional) 2)
- Twin Seals in tandem of Tungsten Carbide v/s. Tungsten Carbide.
- Mechanical seals in wholly enclosed pressure compensated oil chamber to optimise seal life.
- Field adjustable nitrile rubber moulded Diffusor / Wear plate to optimise the efficiency throughout the life of pump
- Can be equipped with sacrificial Zinc Anodes for maximum life in saline fluid environment as well as an in-built non-return valve (Optional)







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